

Certificate No: TAW0000507

## **TYPE APPROVAL CERTIFICATE**

This is to certify: That the Flux Cored Wire/Gas combination

with trade name Cryo-Shield 625 / C1

## Manufacturer ESAB Seah Corp. Changwon-si, Gyeongsangnam-do, Republic of Korea

is found to comply with **DNV GL rules for classification – Ships** DNV GL class programme DNVGL-CP-0069 – Type approval – Welding consumables

with this approval

Grade	- MS
Current	DC(+)
Approved diameter	1.2 mm
Positions	All, except vertical downwards
Remarks	For welding of VL 1.5Ni up to VL 9Ni
	Impact test at -196°C average value > 27 Joule
	Also for fillet welding
	The min. yield strength of the weld metal 400 N/mm <sup>2</sup>

Product(s) approved by this certificate is/are accepted for installation on all vessels classed by DNV.

Issued at Hamburg on 2021-09-22

This Certificate is valid until 2026-09-21. DNV local station: Gimhae Station

Approval Engineer: Ludger Hachmöller

for DNV

Thorsten Lohmann Head of Section

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